### Tray packaging system of various product

Flexible feeding system with AIVE, RoboEYE and Scara robots

#### **Feature**

- Program to register 20 products
- Compatible with the geometry of various parts
- Minimize product damage scratches and static electricity
- Excellent for the transfer of complex and delicate parts
- •Dual tray supply minimizes loss time
- Robot safety devices and operation switches, signal towers

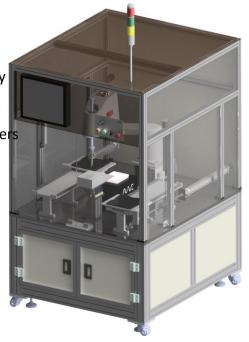
#### **Specifications**

•Parts size : 1mm ~ 30mm

•Tray size: Max 250mm x 250mm

Power : AC220V, 15ATemp : 10 ° C ~ 40 ° C

Capacity: 20ea/min ~ 30ea/min



#### Flexible feeding system?

Pick and place parts using robots and vision, it is an advantage in the production of various parts. Large amounts of parts are spread out using vibration to shoot vision, and allow the robot to transport parts. Products of various and complex shapes can be produced without damage.



Multi-product production

Improving product quality



Increased production efficiency



Complete vision positioning

Change over parts software modifications quickly

Static electricity, scratches Product damage, minimum damage Tangles, kinks
Prevents facility hangs
during production

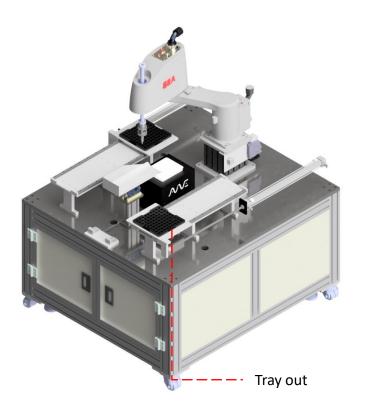
앞뒤 및 좌우 구분 휴먼에러 없는 시스템







### **Key components**

















- Camera 5mp
  - Top light (option)
- Calibration jig

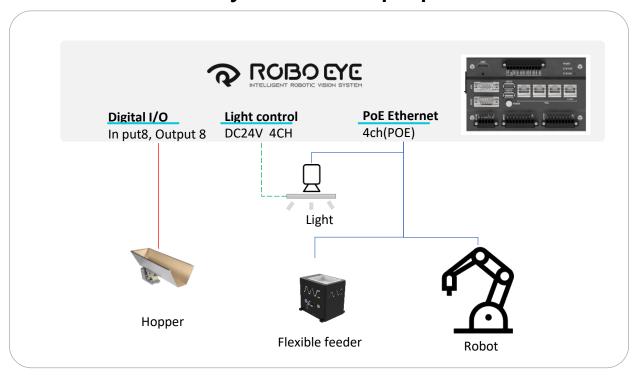


- IRB910SC-3/0.55
- Scara robot
- 3kg / 550mm Arm



- AIVE2.0
- 120 x 150mm
- Back light

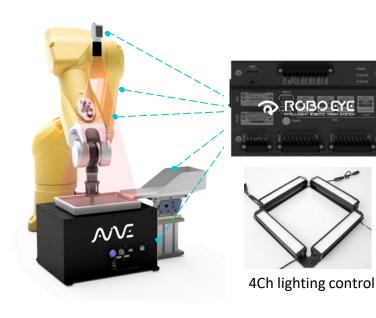
## All-in-one control system with all peripheral controls



### Easy and simple installation with robots

#### **ROBO EYE**

The controller, which integrates peripherals into one, is easy and quick to install, reducing costs and making maintenance easier.





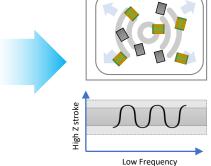


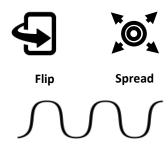
#### **AIVE**

Accurate sine wave vibration part feeding

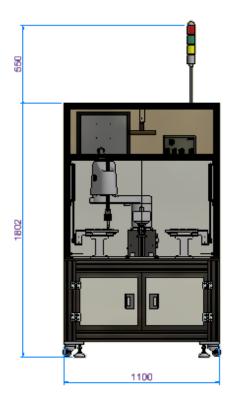
- •Compatible with the geometry of various parts
- •Excellent for the transfer of complex and delicate parts
- •Build a future-guaranteed production system
- ${}^{\bullet}\text{Less}$  friction due to parts not circulating, minimizing damage to the product

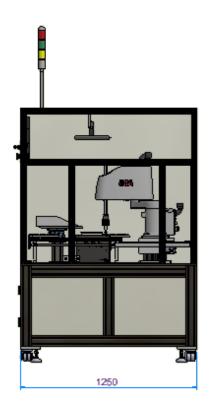


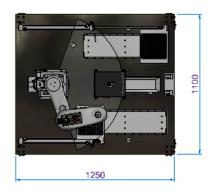


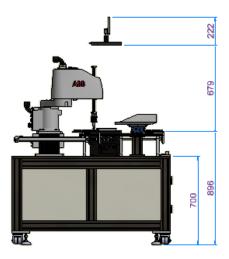


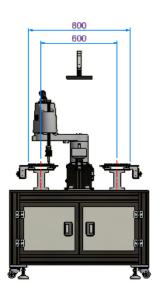
# Layout

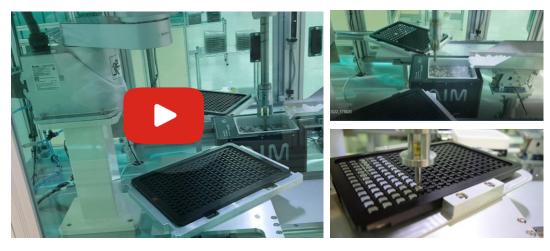




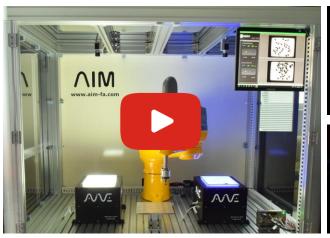








**Tray filling mc**Minimization of exchange time with two tray supplies

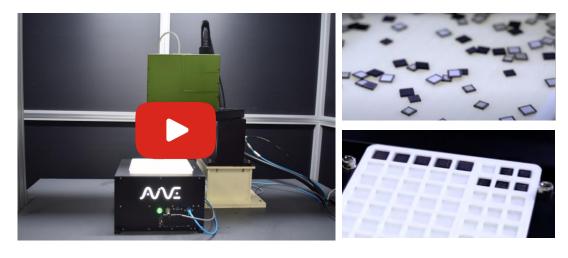






### 2 kinds of products with completely different shapes

- Demo demonstration of transferring completely different products from two identical feeders



### 2 kinds of similar products sorted

-2 products sorted by vision